

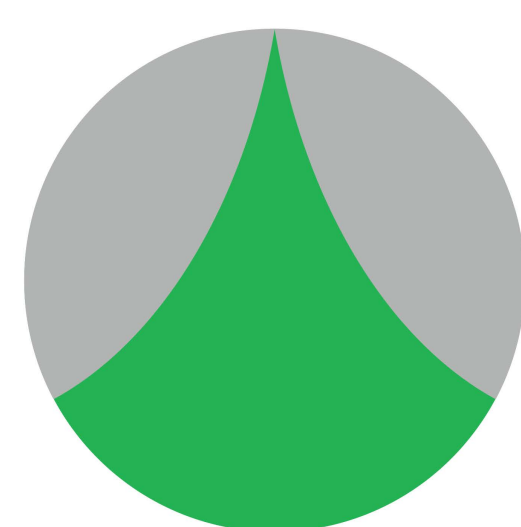


The challenges of service are not always easy to see.



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